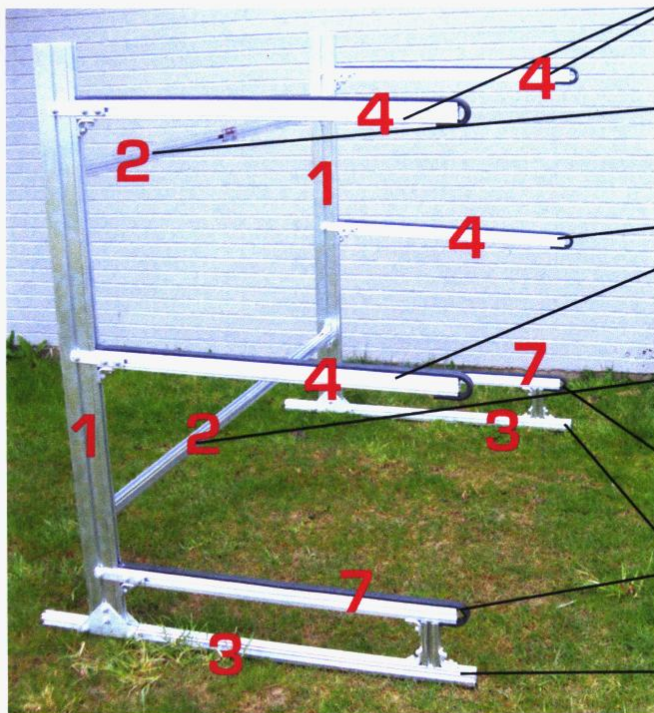




DETAIL #5 BRACKETS (8)



STEP 6 USING 2 #5 BRACKETS PER ARM #4  
ATTACH LAST 2 ARMS

STEP 5  
SLIDE 2 T BOLTS PER SIDE ON #1 UPRIGHTS.  
ATTACH #2 CROSSBAR TO #1 UPRIGHTS

STEP 4 (SEE DETAIL ABOVE)  
USING 2 #5 BRACKETS PER ARM #4  
ATTACH 2 ARMS FROM BOTTOM UP, DO NOT  
ATTCH TOP 2 YET

STEP 3  
SLIDE 2 T BOLTS PER SIDE ON #1 UPRIGHTS.  
ATTACH #2 CROSSBAR TO #1 UPRIGHTS

STEP 2  
CONNECT #7 BASES WITH SUPPORTS TO  
#1 UPRIGHTS

STEP 1  
CONNECT #3 BASES TO #1 UPRIGHTS